



18-E Maintenance

Your IDI Model 18-E machine is designed to be used with minimal maintenance for all its components. Periodic preventive maintenance will add years of life to your equipment. The following is only a guide; experience is the best guide for the right maintenance schedule for you.

SAFETY NOTE

Important: Before performing any maintenance, the machine must be turned to the **off** position and **unplugged** from the power source.

DESCRIPTION	EACH SHIFT	40 HOURS	200 HOURS
CHECK GUARDS	X		
CHECK BLOWER FILTER	X		
CHECK VENT HOLES ON BOTH SIDES OF MACHINE	X		
CHECK DRIVE ALIGNMENT & TENSION		X	
LUBRICATE DRIVE CHAINS WITH A DRY LUBRICANT			X
GREASE AIRLOCK BEARINGS			X
REMOVE BOTTOM GUARD AND BLOW OUT INSULATION BUILDUP AROUND BLOWER AND MOTOR	X		
CHECK ALL ELECTRICAL CONNECTIONS AND COMPONENTS FOR BROKEN OR LOOSE WIRES			X

NOTE: When further maintenance is needed, please refer back to other manufacturer's manuals for additional assistance!