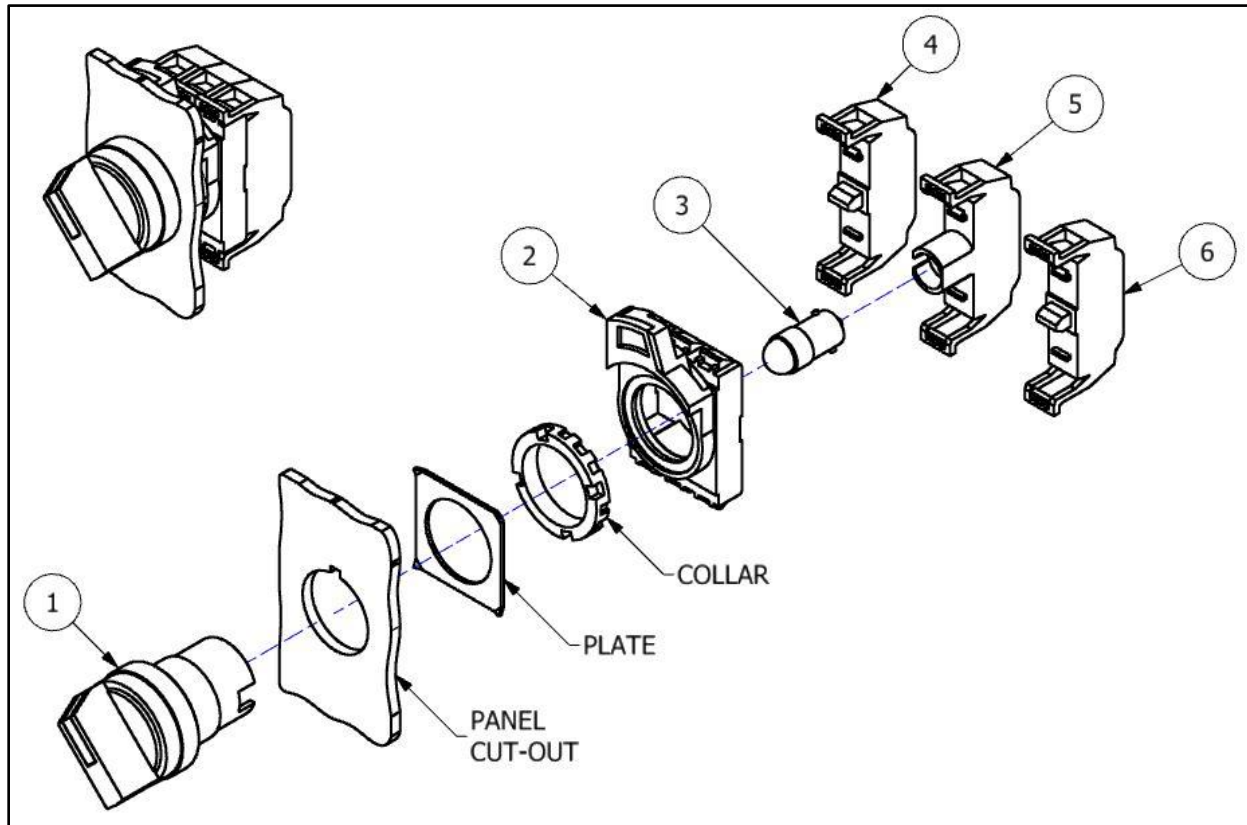


OMRON Switch Kit Components



Electrical Hazard: Make sure the power to the machine is in the OFF position and unplug the power source prior to servicing.

Overview

Use the Figure above and the tables on page 2 to determine where components from each kit should be installed. Some kits do not require every part. The “PLATE” and “COLLAR” shown in the above figure are included with ①. Use the corresponding Electrical Manual for your machine as reference.

Installation Procedure

1. Remove wires from the old switch. ***Take note of wiring prior to removing*.**
2. Remove old switch components.
3. Install ① through the front of the panel cut-out. Align the tab of ① with the notch of the panel cut-out.
4. Install the PLATE over ① with the curled tabs pressed against the panel.
5. Screw the COLLAR onto ①.
6. Install ② onto the back of ①. The yellow tab of ② rotates to secure it into place.
7. Install ③ into ⑤ (if applicable).
8. Install ④, ⑤ (if needed), and ⑥ (if needed) onto the rear of ②. Tabs will secure them into place.
9. Reinstall wires removed in Step 1. Use your machine’s Electrical Manual as reference.

OMRON Switch Kit Components
202739: KIT, SWITCH, RED, 2-POS, HTR A/R/H

Item	Part Number	Description
1	201223	22mm Switch,2 Pos Red,Manual
2	201224	Mounting Collar, 22mm
3	201215	Lamp, LED Red, 24Vac/Dc
4	201221	Contact Block, NO, Push In
5	201222	Lamp Holder, Push-In
6	201221	Contact Block, NO, Push In

202740: KIT, SWITCH, GRN, 2-POS, PRST CNTR

Item	Part Number	Description
1	201227	22mm Switch,2 Pos Green,Manual
2	201224	Mounting Collar, 22mm
3	201257	Lamp, LED, Green, 24Vac/Dc
4	201221	Contact Block, NO, Push In
5	201222	Lamp Holder, Push-In
6	201220	Contact Block, NC, Push In

202741: KIT, SWITCH, WHITE, 3-POS, PUMP

Item	Part Number	Description
1	201225	22mm Switch,3 Pos White,Manual
2	201224	Mounting Collar, 22mm
3	N/A	N/A
4	201221	Contact Block, NO, Push In
5	N/A	N/A
6	201221	Contact Block, NO, Push In

202742: KIT, SWITCH, RED, 3-POS, CNTRL PWR

Item	Part Number	Description
1	201226	22mm Switch,3 Pos Red,Rst L/R
2	201224	Mounting Collar, 22mm
3	201215	Lamp, LED Red, 24Vac/Dc
4	201220	Contact Block, NC, Push In
5	201222	Lamp Holder, Push-In
6	201221	Contact Block, NO, Push In

202743: KIT, SWITCH, RED, 2-POS, MTR PWR

Item	Part Number	Description
1	201223	22mm Switch,2 Pos Red,Manual
2	201224	Mounting Collar, 22mm
3	201215	Lamp, LED Red, 24Vac/Dc
4	201221	Contact Block, NO, Push In
5	201222	Lamp Holder, Push-In
6	N/A	N/A